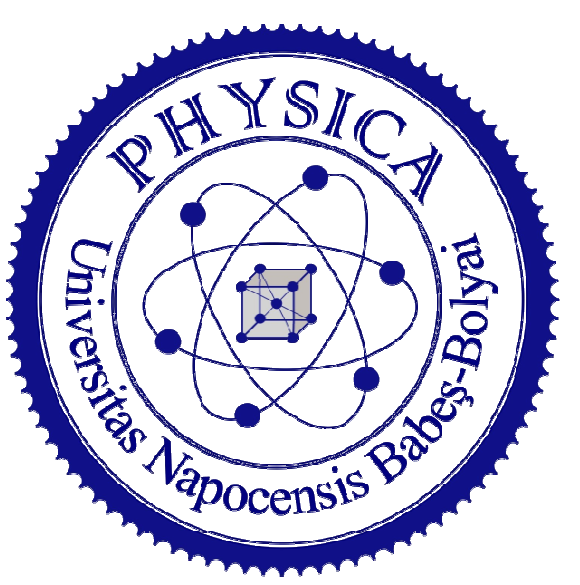




Synthesis, structural, electronic and magnetic properties of $\alpha''\text{-(Fe}_{1-x}M_x)_{16}\text{N}_2$ ($M = \text{Ti, Zr}$)

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Abstract: In this work the structural, electronic and magnetic properties of $\alpha''\text{-Fe}_{16-x}M_x\text{N}_2$ ($M = \text{Ti, Zr}$) compounds were investigated. Electronic structure calculations show that while the Fe moment increases, the volume magnetization decreases when doping the α'' phase with Ti or Zr. It was shown that doping is detrimental for magnetization, but it could be beneficial for phase stability. Powder samples were prepared by milling a mixture of commercial Fe and NH_4NO_3 up to 50h. X-ray diffraction measurements show that the $\alpha''\text{-Fe}_{16}\text{N}_2$ is formed along with the Fe_2O_3 phase after 30h of mechanical milling (MM). It was found that annealing promotes the formation of the $\alpha''\text{-Fe}_{16}\text{N}_2$ phase. Coercivity values increase while the saturation magnetization decreases with milling time. M_s values suffer only a small decrease from 4 to 300 K, pointing to the ordering of the $\alpha''\text{-Fe}_{16}\text{N}_2$ well above room temperature. An exchange bias was evidenced at low temperatures due to the presence of the ferrimagnetic Fe_2O_3 phase in the milled samples.

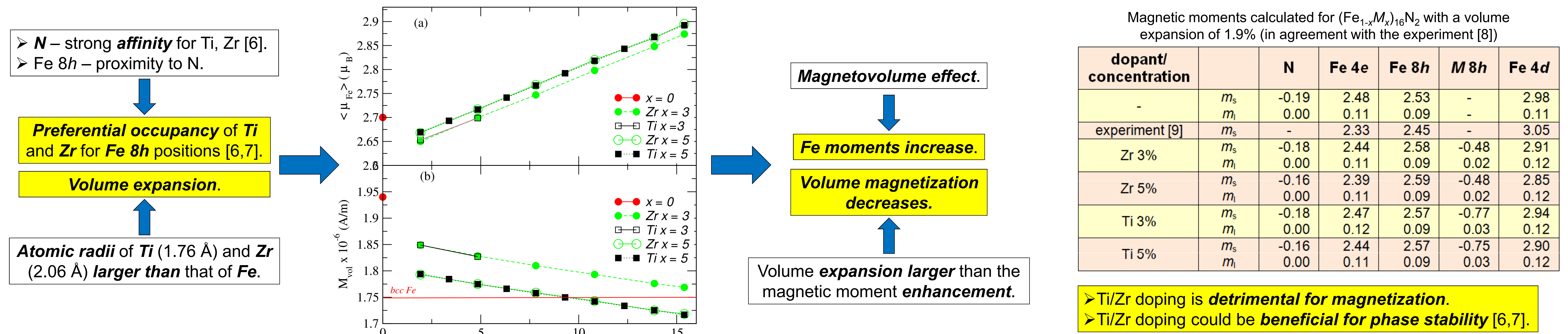
Experimental Details:

- The starting powders, commercial NC 100.24 Fe powder (Hoganas product) and commercial ammonium nitrate (Azomureş S. A.) were **mixed in a ratio of 2:1 Fe: NH_4NO_3** .
- The mixtures were **dry-milled** under Ar using $\varnothing = 10$ mm diameter balls for **up to 50 h** in a high-energy planetary mill. The ratio between the rotation speed of the disk and the relative rotation speed of the vials was $\Omega/\omega=400/800$ rpm with a **ball-to-powder weight ratio of 10:1**. The samples of milled powder were wrapped in tantalum foil, sealed in quartz tubes and **annealed under vacuum at 200 °C for 20 h**.
- The **crystal structure** was investigated using a Bruker D8 Advance X-ray diffractometer using Cu-K α radiation.
- For **magnetic measurements**, the powder samples were blocked in epoxy resin. Magnetic measurements were performed using a VSM in applied fields up to 10 T at temperatures between 4 and 300 K.

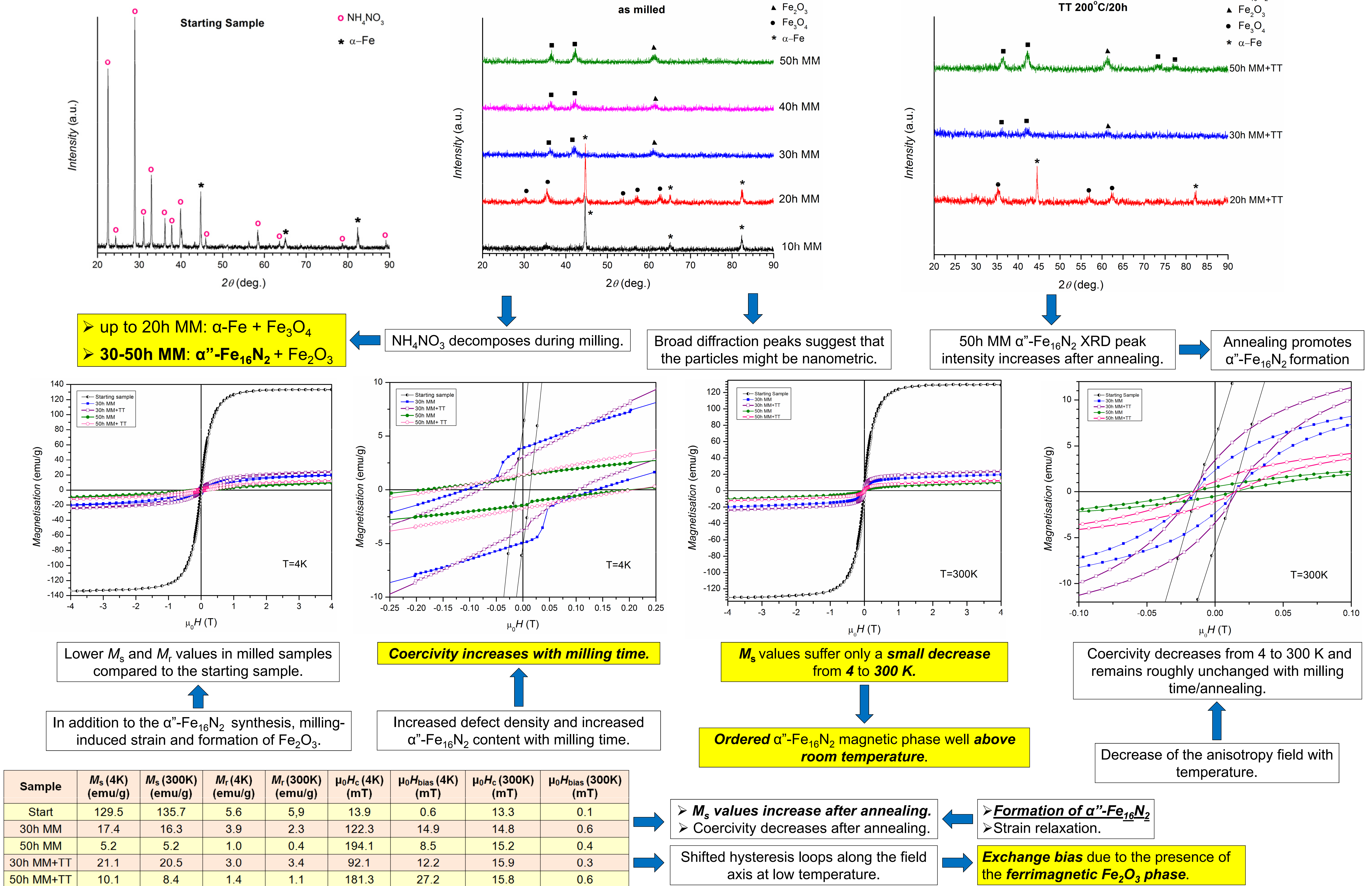
Computational Details:

- The electronic structure of $(\text{Fe}_{1-x}M_x)_{16}\text{N}_2$ ($M = \text{Ti, Zr}$; $x = 0, 0.03$ and 0.05) was calculated using the SPR-KKR method in the atomic sphere approximation (ASA) [1]. The local spin density approximation (LSDA) was used for the exchange-correlation energy using the parameterization of Vosko et al. [2]. The strong on-site Coulomb interactions from the localized 3d electrons of the M atoms have been accounted for by the LSDA + U method in combination with the Coherent Potential Approximation (CPA) [3,4,5].
- The Hubbard U parameters are 3.12, 3.52 and 3.99 eV for Fe/ M 4e, 8h and 4d, respectively, while the J parameters values are 0.59, 0.61 and 0.64 eV for the same sequence of sites.

Electronic Structure Calculation Results:



Experimental Results:



Conclusions:

- Electronic structure calculations show an increase of the Fe moment and a decrease of the volume magnetization with Ti/Zr doping. **Doping is detrimental for magnetization but could promote phase stability.**
- The $\alpha''\text{-Fe}_{16}\text{N}_2$ phase was **obtained after 30h MM**. It was found that **annealing promotes the formation of the $\alpha''\text{-Fe}_{16}\text{N}_2$ phase**.
- **Coercivity values increase with milling time** due to an increased defect density. M_s values suffer only a **small decrease** from 4 to 300 K, showing that $\alpha''\text{-Fe}_{16}\text{N}_2$ is ordered well **above room temperature**.
- An **exchange bias** was evidenced at low temperature due to the presence of the **ferrimagnetic Fe_2O_3 phase** in the milled samples.

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